

20771

**86-97 NISSAN
HARDBODY P/U**

**20 BAR
PHANTOM**



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Tools Required:

Phillip Screw Driver
7/16" Wrench & Socket Set
Die Grinder w/Cut-off Wheel

Hardware / Parts Included:

1 - Main Billet Insert (20 Bars)
4 - 1/4-20 x 3/4 Bolts
4 - 1/4-20 Nuts
4 - 1/4 Flat Washers
4 - 1/4 Lock Washers

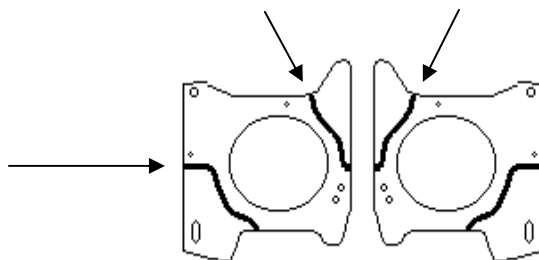
Read and understand instructions before attempting installation

Step 1

Remove the factory grille shell from the vehicle.

Step 2

It is required to recess the headlights on 93-97 model vehicles only. Remove the factory headlight assemblies. Now re-mount the headlights using the factory hardware.



Trim the area as indicated by the arrows.
Re-install the assembly behind radiator support.
Only 2 of the 4 bolts will be used to re-install each headlight assembly. Depending on the year of the vehicle, the top mounting holes may need to be drilled.

Step 3

There are four brackets welded to the rear of the billet insert. The lower brackets are welded to the bottom billet and upper brackets toward the center of the insert. Center the billet on the truck (due to shipping and handling, it may be necessary to slightly bend the brackets to get a perfect fit) and fasten using the hardware provided.

Step 4

Be sure all the fasteners are tight. The installation is now complete.

Thank you for purchasing a T-Rex Billet Grille.