

INSTALLATION INSTRUCTIONS FOR

DYNOMAX KIT: 39530

2014 Chevrolet Silverado 1500 / GMC Sierra 1500 5.3L Crew cab, short bed & Double cab, standard bed – 143.5" W.B., Crew cab, standard bed – 153.0" W.B. 2/4WD



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN BUMPER JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS, IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT, IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove the OE muffler/tail pipe welded assembly. Use WD40 or a similar product to lubricate and help remove the metal rod hangers from the rubber isolators.
2. Install DynoMax front pipe **55608** to the outlet of the OE catalytic converter. Insert the metal rod hanger into the rubber isolator on the chassis. Slightly tighten inlet clamp **36522**. If installing on a crew cab, standard bed (153.0" wheelbase) also install ext pipe **51075**. Please see the system diagram.
3. Install DynoMax muffler **17228**. The muffler should lay flat when properly positioned. Slightly tighten the 3" muffler inlet clamp.
4. Install R.H. over-axle pipe **53741** and LH over-axle pipe **54726** into the muffler dual outlets. Position the pipe rod hangers into the OE rubber isolators. Reference the system diagram. Slightly tighten the 2½" clamps at the muffler outlet connections.

5. Slip a 2½" band clamp onto the inlet end and install L.H. tail pipe **52465**. See system diagram.
6. Install hanger bracket **36466** into a hole in the driver's (LH) side frame. The rod hanger and rubber insulator should be positioned over the rod hanger welded to tail pipe 52465. Adjust the drop down length of the rod to match up with the rod hanger on the 52465 tail pipe. Tighten the rod hanger nut with the flat washer. Install the rubber isolator included in the kit onto the rod hanger.
7. Slip a 2½" band clamp onto the inlet end and install R.H. tail pipe **53742** onto 53741. Insert the rod hanger into the OE rubber isolator on the passenger side. Do not tighten the band clamp at this time.
8. Install stainless steel tips **36486** on both tail pipe outlets using the band clamps provided.
9. Beginning at the inlet end, position all components and tighten the clamps. Please see the full system diagram on the back page.

KIT CONTAINS:

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| (1) 55608 Int Pipe | (1) 33272 Band Clamp |
| (1) 17228 Muffler | (2) 33226 Band Clamp |
| (1) 53741 Pipe | (2) 36486 Tip w/Clamp |
| (1) 53742 Pipe | (1) 51075 Ext Pipe |
| (1) 54726 Pipe | (1) 36522 Band Clamp |
| (1) 52465 Pipe | (1) 36439 Band Clamp |
| (1) 36446 Hanger kit | (1) Instruction Sheet |
| (2) 36438 Band Clamp | |

39530 SYSTEM DIAGRAM

