

OPEN FIRST!!

Master set # 3-18133
2007-2010 Chevy Silverado
K2500HD / K3500HD 4wd



1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

© 2015 Energy Suspension. All rights reserved.
May not be reproduced, in any form, or by any means,
without the written consent of Energy Suspension.

It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle. Wheel alignment is almost always disturbed when suspension components are removed or replaced. It is recommended that you have the alignment checked on your vehicle at a qualified alignment shop. Energy Suspension recommends that you read over all the installation instructions and check all P/N's and quantities in the parts list before you start. Call customer service at 949-361-3935 if the parts in your kit do not match this parts list. Prior to installation, make sure that your vehicle is in top mechanical condition and that there are no suspension or steering related problems. This part has been designed to work only with a vehicle that is in good state of repair. No matter how carefully we design our parts, this is one area we have no control over and cannot be held responsible.

Parts list:

Energy Suspension recommends that you **read over all the installation instructions** and check all P/N's and quantities in the parts list **before you start**. Call customer service at 949-361-3935 if the parts in your kit do not match this parts list.

Front control arm bushing set: 3.3185

- 4 3424 Upper bushings
- 2 3375 Front lower bushings
- 2 3376 Rear lower bushings
- 2 15.10.413.39 Sleeves (1.000x0.640x2.950)
- 2 15.10.414.39 Sleeves (1.000x0.640x3.860)
- 4 15.07.25.40 lock nut for lower control arm bolts (16mm X 2.00mm crush lock nut)
- 1 17019 Instruction sheet

Front sway bar bushing set: 3.5213

- 2 5356 36mm Front sway bar bushings
- 2 15.12.20.39 Sway bar brackets
- 4 15.03.69.39 Washers
- 2 15.12.100.* Endlink assembly
- 1 17479 Installation Instructions

Front differential mount bushing set: 3.1154

- 2 01P01343 Diff bushing driver side
- 2 01P01344 Diff bushing driver side W/TW
- 1 01P01345 Diff bushing passenger side front
- 1 01P01346 Diff bushing passenger side rear
- 1 15.10.135.39 Sleeve passenger side front (.875" x .563" x 2.390")
- 1 15.10.534.39 Sleeve passenger side rear (.875" x .563" x 2.440")
- 1 17P17655 Installation instructions

Torsion bar cross member frame hanger bushing set: 3.1143

- 2 01P01347 Hanger bushing
- 2 15P1070539 Sleeve (1.000" x .563" x 1.500")
- 1 17P17656 Installation instructions

Parts list continued:

Rear leaf spring bushing set: 3.2141

- 4 2509 Front position bushing
- 4 2511 Rear position bushing
- 4 2512 Shackle position bushing
- 2 15.10.483.39 Sleeves (1.000x.640x3.000)
- 4 15.10.276.39 Sleeves (.875x.563x3.000)
- 1 17040 Instruction Sheet

Body mount set: 3.4162

- 4 04P04360 Upper body mount POS. 2 & 4
- 4 04P04361 Upper body mount POS. 1 & 3
- 8 4201 Lower body mount
- 8 15.03.11.39 Washer (3.000x9/16)
- 1 17P17654 Installation instructions

Additional parts included: 9.11113

- 3 2oz. grease cup

Please refer to our newest catalog for more information on custom applications including bump stops, shock bushings, universal mounts, tie rod boots, ball joint boots, transmission mounts, Formula 5 Prelube etc. Please ask to see our catalog at your place of purchase.

17P17668 ECN 15132 18/DEC/15 MAX