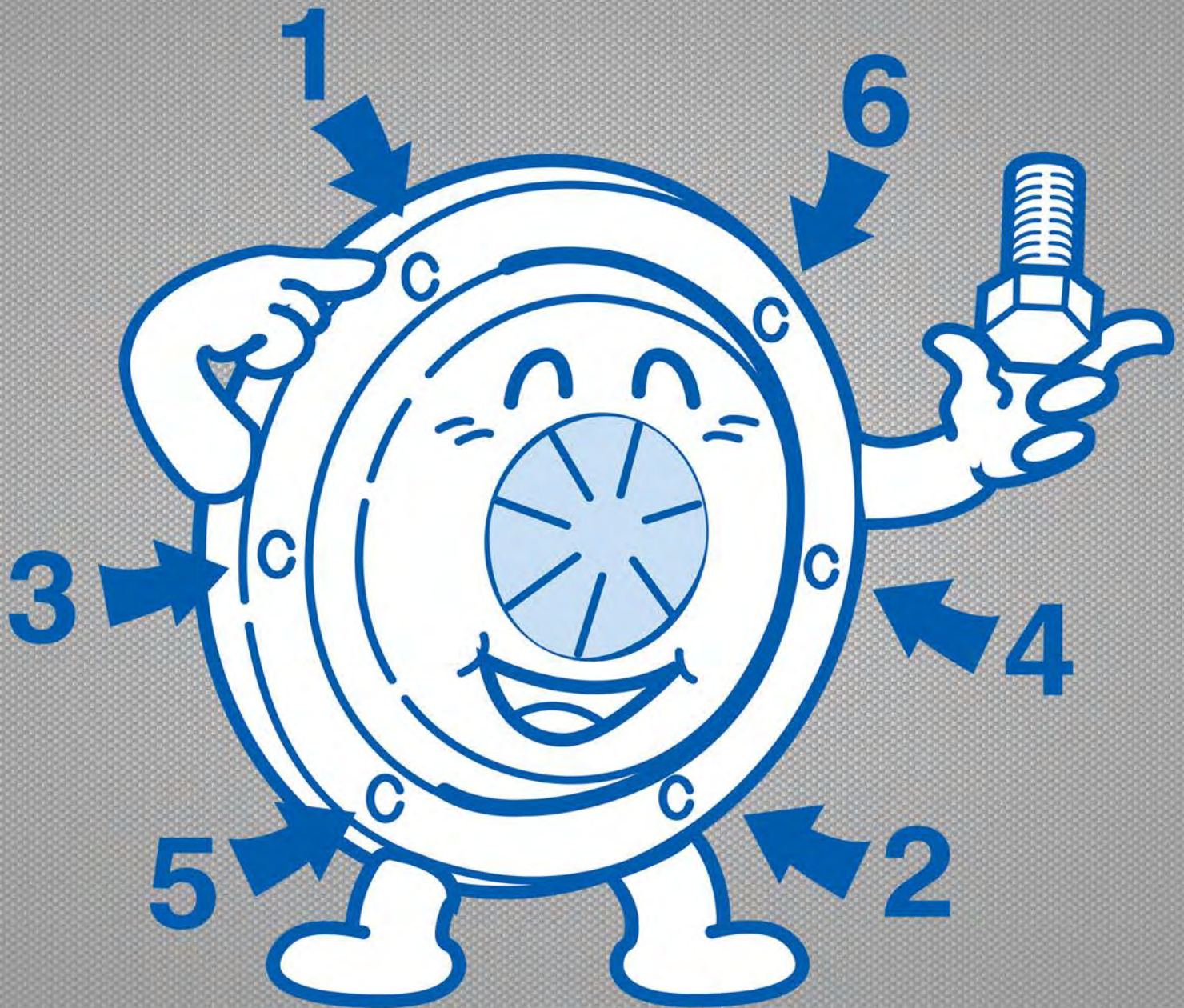


EXEDY®

EXEDY Globalparts Corporation



CLUTCH HANDLING GUIDE



Attention : Please follow the guidelines below to prevent accidents and injuries.

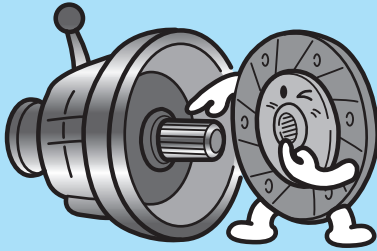
Clutch Disc

1 Pre-assembly check

Prior to assembly, confirm fitment of the clutch disc on the main drive shaft.

Why?

This pre-assembly check will confirm whether or not you have the correct part.

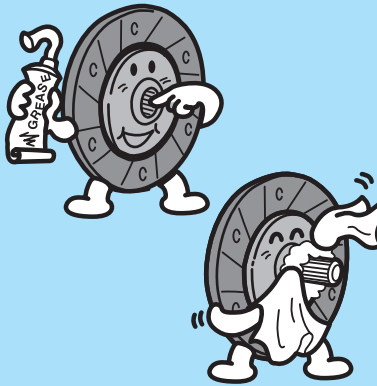


2 Wipe away excessive grease

Apply a thin layer of grease on the splines of the disc. Wipe away protruding grease.

Why?

Excessive grease can cause slippage and juddering.

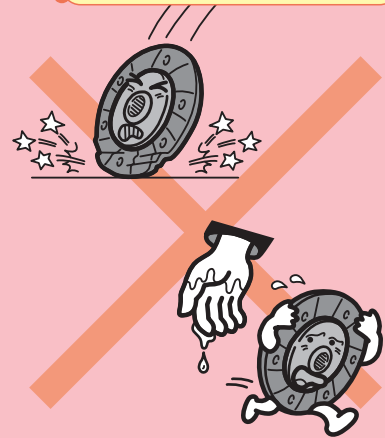


3 Do not handle with dirty hands

Make sure that the clutch disc is not handled with dirty hands or dropped.

Why?

Using a dropped clutch disc can cause gear engagement defects and juddering.

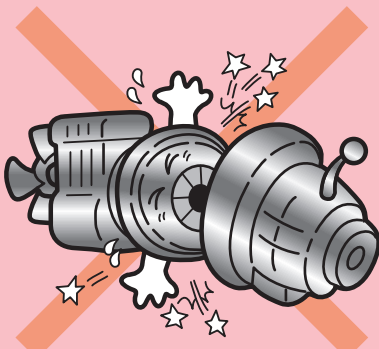


4 Do not force the insertion of the drive shaft

When assembling, insert the drive shaft smoothly.

Why?

Forced insertion will cause damage to the gear teeth and can cause gear engagement defects.

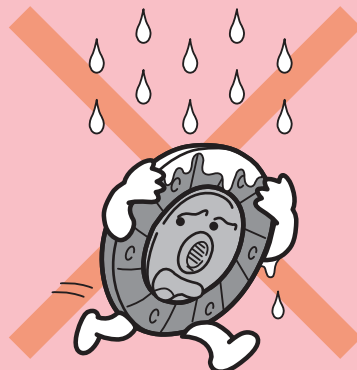


5 Do not use wet parts

Please do not use wet parts.

Why?

Using wet parts can cause gear engagement defects and juddering.

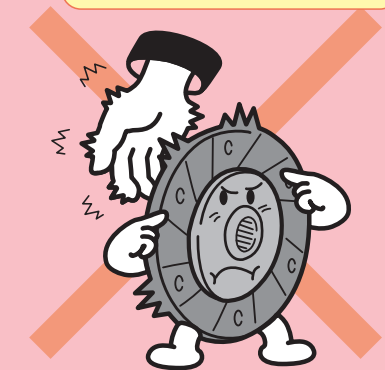


6 Do not handle with bare hands

Wear protective gloves when handling the clutch disc.

Why?

The facing includes glass structures and can irritate the skin if touched directly by hand.





Attention : Please follow the guidelines below to prevent accidents and injuries.

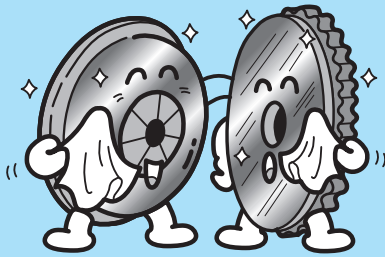
Clutch Cover

1 Wipe the friction surface

Wipe the friction surface of the clutch cover with a clean cloth.

Why?

If oil adheres to these surfaces, it can cause gear engagement defects and juddering.

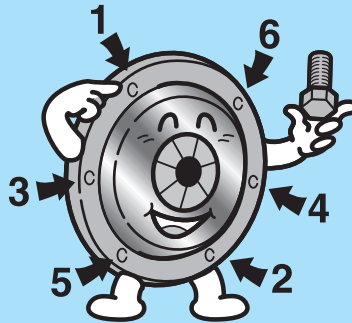


2 Fasten pairs of opposing bolts

When attaching the clutch cover, tighten the bolts in a diametrical pattern.

Why?

By tightening the bolts gradually and in a diametrical pattern, the cover will install evenly and prevent lever and gear engagement defects.

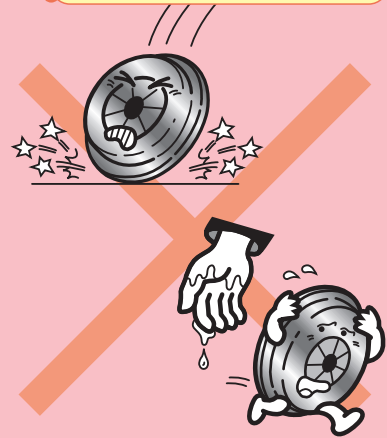


3 Do not handle with dirty hands

Make sure that the clutch disc is not handled with dirty hands or dropped.

Why?

Using a dropped clutch cover or a clutch cover that has been contaminated can cause gear engagement defects and juddering.

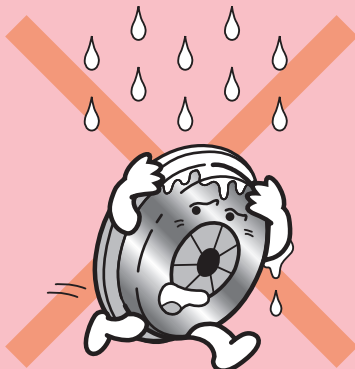


4 Do not use wet parts

Please do not use wet parts.

Why?

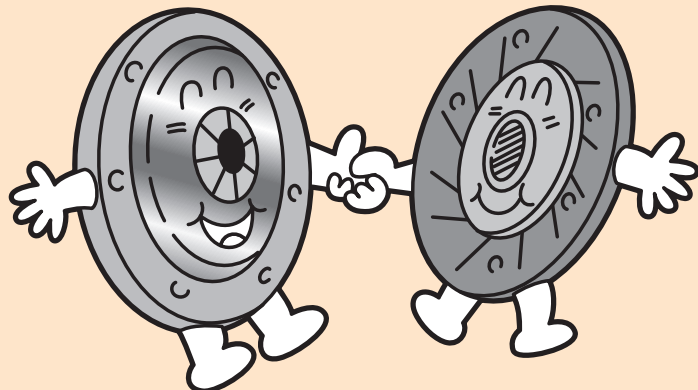
Rusting can cause gear engagement defects and juddering.



When changing the clutch, change it as a set of both the clutch disc and clutch cover.

Why?

The clutch may have damaged or worn parts that may not be easily seen. Therefore, please replace the clutch disc and cover as a set to avoid unexpected problems.





Attention : Please follow the guidelines below to prevent accidents and injuries.

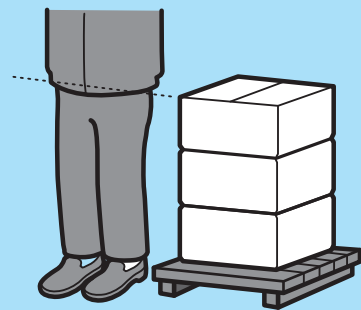
Handling of Products in External Packaging Boxes and Product Boxes

1 Stack only as high as your waist

Please do not stack external packaging boxes higher than your waist.

Why?

Falling boxes could cause injury or product defects.

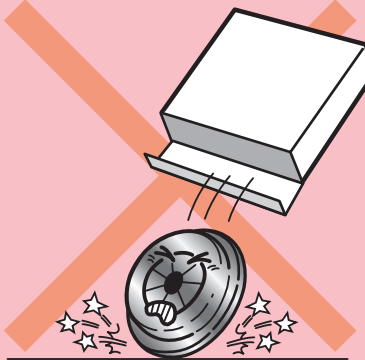


2 Beware of dropping

Carefully handle boxed products so the contents do not fall out.

Why?

If a product slips out of its product box and drops to the ground, it could cause an injury.

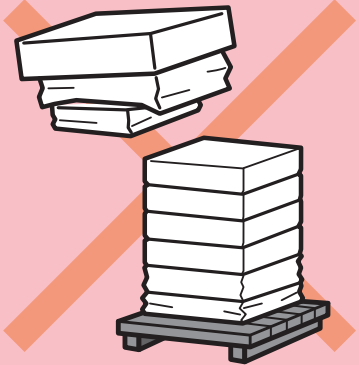


3 Do not stack product boxes too high

Do not stack product boxes more than five high. Stack smaller boxes on top of larger boxes.

Why?

Stacking product too high can damage the products and lead to product defects.

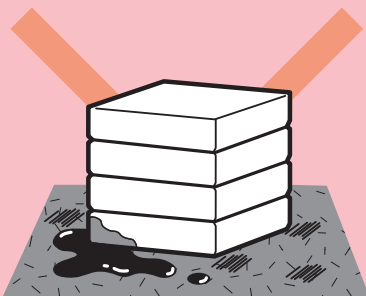


4 Do not place directly on floor

Please do not stack product boxes directly on the floor.

Why?

Boxes stacked on the floor may become damaged and products may begin to rust.

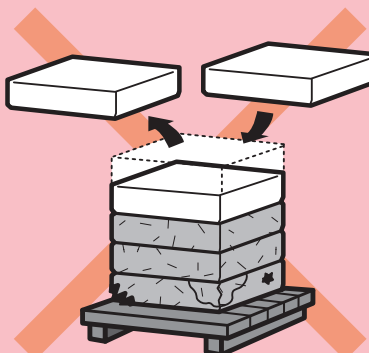


5 Do not use newest products first

Please observe the first-in-first-out principle.

Why?

Storage for long periods can cause products to rust.



6 Do not handle roughly

Please do not handle boxes roughly when transporting them.

Why?

Rough handling can damage the boxes and the products which can cause product defects.

