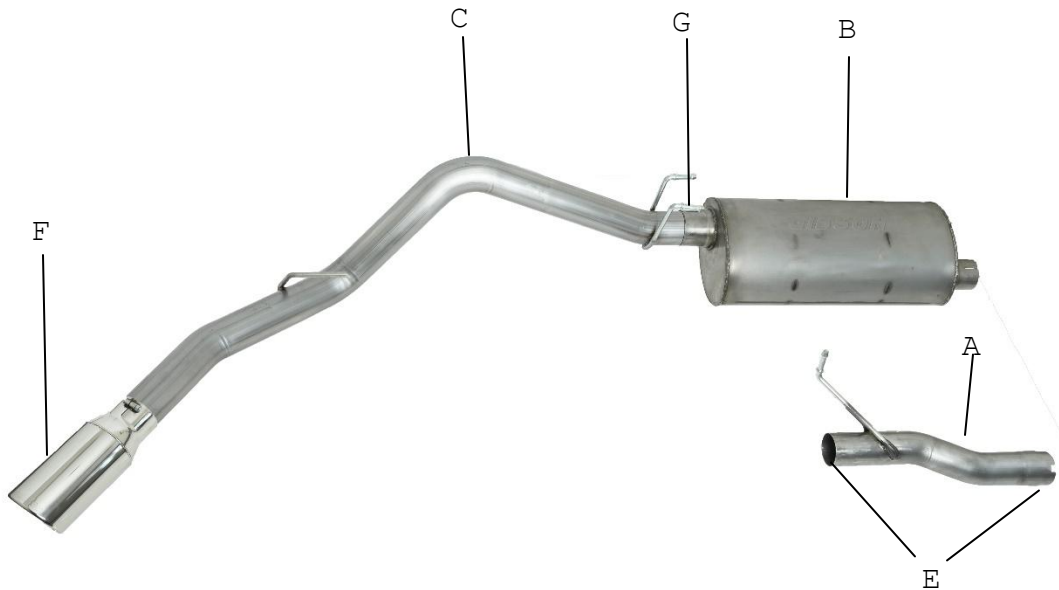




PERFORMANCE EXHAUST SYSTEMS

**INSTRUCTION MANUAL  
CAT-BACK SINGLE EXHAUST  
FORD F250/F350 SUPERDUTY TRUCK 6.2L 2/4WD  
CREWCAB, STANDARD BED 6.5', 81.9"  
PART # 619906**



ITEM	PART#	QUANTITY	DESCRIPTION
A	999701054S	1	3" HEADPIPE W/ WELDED HANGER
B	11244S-1	1	SUPERFLOW MUFFLER
C	999701066S	1	3-1/2" OVERAXLE TAILPIPE W/ HANGER
E	OHD300	2	3" CLAMP
F	500649	1	5.0" ROLLED STAINLESS TIP
G	4170	1	3-1/2" Clamp

**Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 AM to 5:00 PM.**

# INSTALLATION INSTRUCTIONS

**WHEN INSTALLING THE EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER VEHICLE, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!**

## **SUGGESTED TOOLS:**

9/16" SOCKET & WRENCH, 1/2" SOCKET & 1/2" WRENCH, HACKSAW, JACK STAND, WD-40



1. LAY OUT THE EXHAUST SYSTEM SO IT MATCHES THE DRAWING. MAKE SURE ALL PART NUMBERS ARE CORRECT. FOR AN EASIER REMOVAL OF THE FACTORY EXHAUST. CUT THE TAILPIPE JUST BEHIND THE FACTORY MUFFLER. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 FOR EASIER REMOVAL OF FACTORY HANGER. UNBOLT THE FACTORY CLAMP LOCATED BEHIND THE FRONT RESONATOR AND REMOVE MUFFLER AND EXTENSION PIPE.



3. INSTALL MUFFLER # B. ONTO HEADPIPE 1 1/2" TO 2". USE CLAMP #E TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN.



2. INSTALL HEADPIPE #A ONTO THE FACTORY PIPE. INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP #E TO ATTACH IT TO THE FACTORY PIPE. DO NOT TIGHTEN



4. INSTALL OVERAXLE TAILPIPE # C INTO THE OUTLET OF THE MUFFLER 1 1/2" TO 2". INSERT WELDED HANGERS INTO THE FACTORY RUBBER GROMMET. USE CLAMP #E TO ATTACH THE OVERAXLE PIPE TO THE MUFFLER OUTLET. DO NOT TIGHTEN.



5. NOW INSTALL YOUR STAINLESS STEEL TIP. USE ANY ALUMINUM OR STAINLESS CLEANER TO POLISH YOUR TIP. THEN TIGHTEN ALL CLAMPS AND HANGERS.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust. Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc to prevent heat related damage.

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