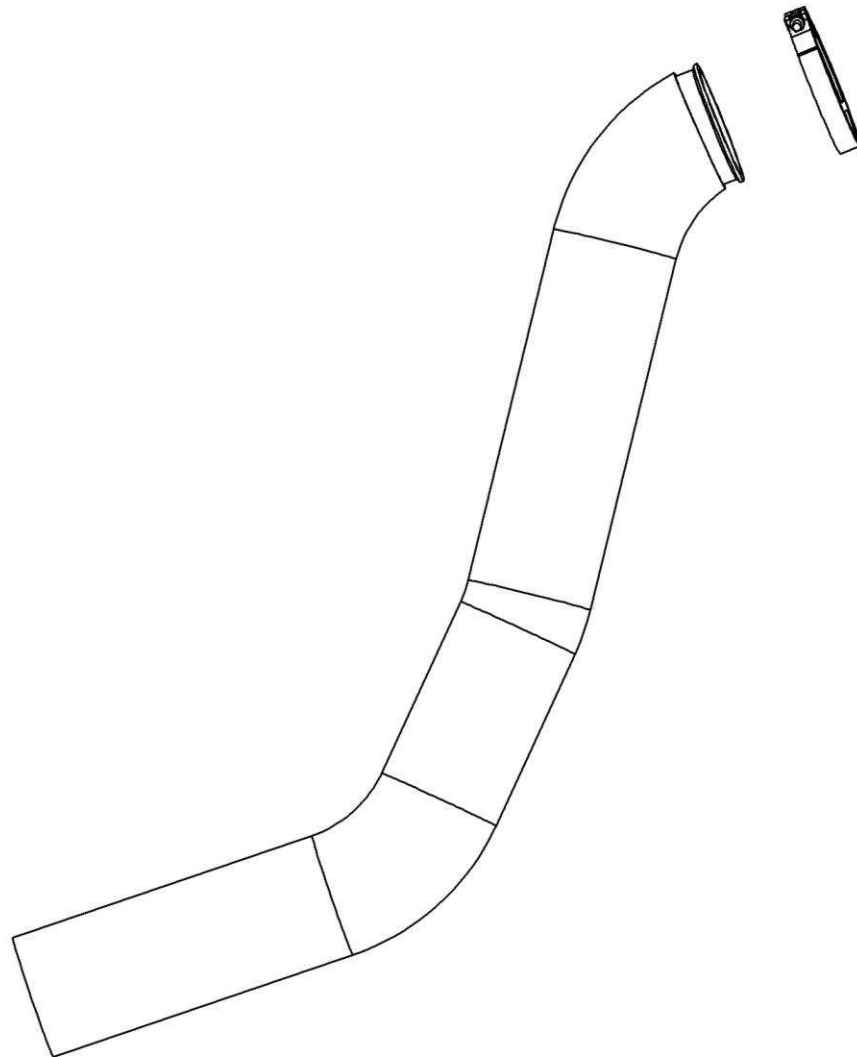


# DALHX40

94-02 DODGE 5.9L CUMMINS 2500/3500 WITH  
HX40 TURBO DOWN PIPE



1. DOWN PIPE
2. V-BAND CLAMP

## PLEASE READ BEFORE STARTING INSTALLATION

**While MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:**

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.



### **Removal of Stock Down Pipe**

1. Loosen clamp on slip joint on the lower part of the existing down pipe.
2. Unclamp V-band clamp holding the down pipe to the turbo.
3. Remove down pipe from vehicle

### **Installation of MBRP Inc. Down Pipe**

1. Slide MBRP **Down Pipe** into position.
2. Connect lower slip joint but do not tighten the clamp down.
3. Connect **Down Pipe** to your HX40 turbo and fasten it down using the **V-Band Clamp** supplied with your down pipe.
4. Fasten down the slip joint clamp on the lower end of your **Down Pipe**.
5. Check along **Down Pipe** for adequate clearance

**Congratulations!** You are ready to begin experiencing the improved performance and driving experience of your MBRP Inc. performance exhaust part. We know you will enjoy your purchase.