



2014 Chevy/GMC Silverado/Sierra 1500 6.2L



Figure 1



Figure 2



Figure 3



Figure 4

Removal of Stock System

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.

2. Remove the clamp after the catalytic converter and save the clamp for the installation. **Refer to Figure 1**.

3. The stock system can be carefully removed in one piece by lowering the spare tire or the tail pipe can be cut to clear the rear axle. **Refer to Figure 2 (Arrow)**.

4. Remove the hangers from the rubber insulators and remove the exhaust from the vehicle.

Installation of MBRP Inc. Performance Exhaust

1. Install the **Front Extension Pipe** to the existing flange using the clamp removed earlier. Leave the hardware loose enough for some adjustment. **Refer to Figure 3**.

2. Slide the **Hanger Clamp** onto the rear of the **Front Extension Pipe** and attach to the existing rubber insulator. Slide a **3.5**" **Clamp** onto the **Front Extension Pipe**.

On 153" wheelbase trucks (Crew Cab 6.5' box) install the **Extension Pipe** onto the rear of the **Front Extension Pipe** and slide an additional **3.5**" **Clamp** onto the **Extension Pipe**.

Refer to Figure 4.



Refer to Figure 5.



Figure 5



Figure 6



Figure 7



Figure 8



Figure 9

4. Slide a **3.5**" **Clamp** onto the **Muffler** and install the **Over Axle Pipe** into the **Muffler**. Attach the hangers to the factory rubber insulators. **Refer to Figure 6**.

3. Install the **Muffler** onto the **Extension Pipe** using a **3.5**" Clamp.

5. Slide a **3.5**" Clamp over the Over Axle Pipe and install the Tail Pipe onto the Over Axle Pipe. Refer to Figure 7.

6. Insert the tail pipe hanger into the factory rubber insulator and install the **Exhaust Tip** onto the **Tail Pipe**. **Refer to Figure 8 and 9**.

7. Align the exhaust as required. Starting at the front of the exhaust, tighten all clamps and connections.

8. Check along the whole length of the exhaust system to ensure that there is adequate clearance around the spare tire, fuel and brake lines or any wiring. If any interference is detected relocate or adjust.

Congratulations! You are ready to begin experiencing the improved power, sound and driving experience of your *MBRP Inc.* performance exhaust system. We know you will enjoy your purchase.