



**Mr. Gasket Electric Water Pumps
Application Specific Fitment (See Chart)**

Thank you for making Mr. Gasket your choice in a high-performance electric water pump. Extensive dyno/street/track testing has enabled Mr. Gasket to offer the most advanced design electric water pump for your application. Proper installation and maintenance will ensure long life and maximum performance from your Mr. Gasket electric water pump.

WARNING! Holley Performance Products is not responsible for any vehicle damage or personal injury that may occur due to improper installation, errors, misuse, or removal of other products associated with this installation.

WARNING! DO NOT run the engine or operate your vehicle while overheating is occurring. Serious damage to engine may occur.

Application Chart:

| P/N | Description |
|--------|---|
| 7020G | Mr. Gasket Billet 40gpm Electric Water Pump SBC |
| 7021G | Mr. Gasket Aluminum 35gpm Electric Water Pump SBC Polished |
| 7021BG | Mr. Gasket Aluminum 35gpm Electric Water Pump SBC Black |
| 7022G | Mr. Gasket Aluminum 35gpm Electric Water Pump BBC Polished |
| 7022BG | Mr. Gasket Aluminum 35gpm Electric Water Pump BBC Black |
| 7023G | Mr. Gasket Aluminum 35gpm Electric Water Pump SBF 260/289/302/351W Polished |
| 7023BG | Mr. Gasket Aluminum 35gpm Electric Water Pump SBF 260/289/302/351W Black |
| 7024G | Mr. Gasket Alum. 35gpm Elec. Water Pump SBF 260/289/302/351W Polished w/Block Off Plate |
| 7024BG | Mr. Gasket Alum. 35gpm Elec. Water Pump SBF 260/289/302/351W Black w/Block Off Plate |
| 7025G | Mr. Gasket Aluminum 35gpm Electric Water Pump BBF 429/460 Polished |
| 7025BG | Mr. Gasket Aluminum 35gpm Electric Water Pump BBF 429/460 Black |
| 7026PG | Mr. Gasket Aluminum 35gpm Electric Water Pump BBF 429/460 Polished w/ Block Off Plate |
| 7026BG | Mr. Gasket Aluminum 35gpm Electric Water Pump BBF 429/460 Black w/ Block Off Plate |
| 7027PG | Mr. Gasket Alum. 35gpm Elec. Water Pump SBF 351C/351M/400M Polished w/ Block Off Plate |
| 7027BG | Mr. Gasket Alum. 35gpm Electric Water Pump SBF 351C/351M/400M Black w/ Block Off Plate |
| 70442G | Mr. Gasket Aluminum 35gpm Electric Water Pump BBM Black |
| 7051G | Water Pump Block Off Plate SBF 260/289/302/351W |
| 7052G | Water Pump Block Off Plate SBF 351C/351M/400M |
| 7053G | Water Pump Block Off Plate BBF 429-460 |

Parts Included:

- Mr. Gasket Electric Water Pump
- Wiring Harness
- Mounting Gaskets and Hardware

Recommended Tools:

| | | | |
|----------------------------|--------------------|----------------------------------|-----------------|
| Flat Head Screwdriver | 5/16" Hex Socket | Drain Pan (for fluid collection) | Engine Coolant |
| Phillips Head Screwdriver | Gasket Scraper | Wire Connector Crimp Tool | Wire Connectors |
| Channel Lock Style Pliers | 3/8" Drive Ratchet | Pipe Thread Sealant | RTV Silicon |
| Various 3/8" Drive Sockets | Hose Clamp Pliers | Heat Shrink Tubing | Funnel |

INSTALLATION PROCEDURE – PLEASE READ CAREFULLY

1. Make sure vehicle is in park and disconnect the negative battery cable to prevent electrical damage.
2. Place catch or drain pan below location of radiator drain plug and drain coolant. **DO NOT WORK ON A HOT ENGINE.**
3. Remove stock water pump and clean gasket mounting area.
4. Apply small amount of sealant on both sides of gasket. Attach gaskets to the back of the water pump and align the gasket bolt holes.
5. Apply small amount of sealant to the threads of the hardware to help prevent leaks.
6. Install the pump and bolt in place with the included hardware. Tighten the mounting hardware 25 ft./lbs.
7. Connect the wiring harness to the water pump harness. Connect the red wire to a 12-volt power source and the black wire to ground. It is recommended to use an inline fuse and fuse holder on a 12-volt power source side to protect water pump and electrical components.
8. Refill the cooling system and check for leaks.
9. Reconnect the negative battery cable.
10. Replace the radiator cap and turn on the pump. Remove the cap and top off the coolant.
11. Recheck the coolant level after one heat cycle. Add additional coolant if necessary. **DO NOT WORK ON A HOT ENGINE.**

Any questions?

Please contact Technical Service: **1-866-464-6553** or **270-781-9741**.

For online help, please refer to the website: **www.holley.com**.

LIMITATION OF LIABILITY – DISCLAIMER:

The regulation of emissions production, noise levels, and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns, and counties.

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In this connection, the retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

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