





CJ REPLACEMENT GAUGES



Temp Gauge Readings

Cold- High Resistance Slightly Warm- (130 Deg.) 73 ohms Beginning of Band- (171 Deg.) 36 ohms End of Band- (242 Deg.) 13 ohms





Fuel Gauge Readings

Empty- 73 ohms 1/2 Tank- 23 ohms Full Tank- 10 ohms

INTRODUCTION

When replacing gauge assemblies or gauges use caution during removal and installation. Improper installation can cause damage to the gauges and/or other vehicle parts. Installation should be performed by qualified personnel.

SPEEDOMETER CLUSTER REMOVAL

Disconnect the battery to eliminate the possibility of an electrical short. Disconnect the speedometer cable. Remove the (4) nuts that hold the cluster into the dash. The cluster can now be easily accessed. Label the wires and their respective locations prior to removing them. Remove the old speedometer cluster.

GAUGES

When replacing individual gauges in the speedometer cluster use caution to not damage the assembly. Carefully seperate the assembly by prying the outer glass retainer from the main body. Remove the two retaining screws that hold the speedometer face to the assembly. Replace one gauge at a time ensureing the mounting studs do not make contact to the assembly upon installation.

INSTALLATION PROCEDURE

Reattach the wiring to the cluster. Refer to the diagram for proper location of each wire and light. It is critical to follow the wiring revisions for the gauges. Attach all wiring as illustrated. Reinstall the speedometer cluster using the (4) nuts to attach it to the dash. Connect the speedometer cable. Complete the assembly process.

GROUNDS

Check all ground points. All ground connections should be cleaned and free of rust and corrosion. If a grounding point has been painted, it must be sanded or cleaned to ensure a proper ground. Please refer to the chart to help track a possible ground fault or malfunctioning gauge.

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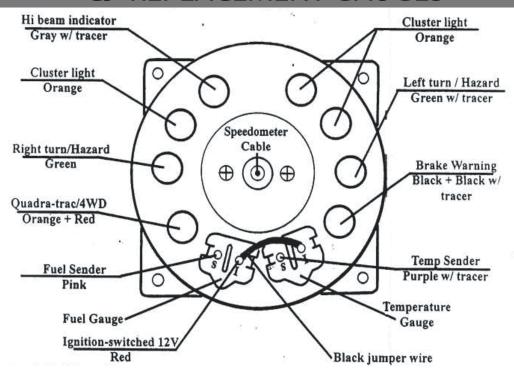
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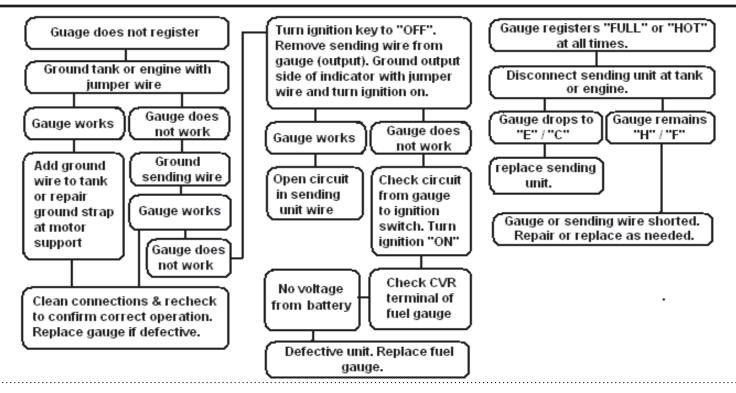




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Wiring colors may differ depending on model year.



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