

FENDER FLARE INSTALLATION INSTRUCTIONS

TOOLS NEEDED:

#2 Phillips Screwdriver	10mm Socket
1/2" Wrench	Pencil (grease pencil preferred)
Socket Wrench	
7/32 Socket	
9/32 Socket	

KIT CONTAINS:

8 - Long U clips	2 - Short black screws
2 - Spring clips	2 - Black nylon push pins
2 - Black mylar tabs	6 - Angle brackets
8 - Thick black foam tabs	6 - Short U clips
14 - Long black screws	34 - Decorative bolts/nuts/washers
	29ft. Edge trim gasket

INSTALLATION TIPS:

- Fender Flares are marked on inside as to fitment.
1-Driver Front • 2-Passenger Front • 3-Driver Rear • 4-Passenger Rear
- Read and understand all instructions before beginning installation
- Take care not to over tighten the screws as damage can occur
- To clean use only soapy water and a soft cloth. Do not use paper towels, petroleum products or solvents.

WARNING:

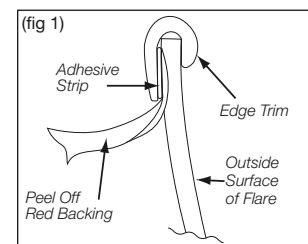
DO NOT OVER TIGHTEN OR USE LOCTITE® ON THE BOLTS AS THIS WILL CAUSE PERMANENT DAMAGE TO THE FLARES. BOLTS ARE DECORATIVE ONLY AND FASTEN ONLY TO THE FLARES. DO NOT ATTEMPT TO USE THE BOLTS TO FASTEN THE FLARES TO THE VEHICLE.

INSTALLATION INSTRUCTIONS:

• PAINTING

If painting is desired it is recommended to be done prior to installation. **Painted flares cannot be returned.**

- (1) Sand before application of paint (optional)
- (2) Clean outer surface with a wax & grease remover. (do not use lacquer thinner or enamel reducer as a degreaser)
- (3) Wipe outer surface with a tack cloth.
- (4) Paint flares using a high quality lacquer, enamel, or polyurethane automotive paint. (application of a primer coat prior to painting is optional)
- (5) If painting edge trim (not recommended) use a flex additive.

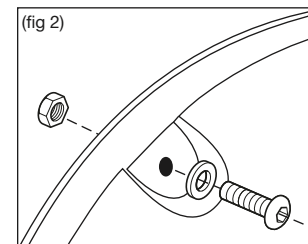


• EDGE TRIM INSTALLATION

- (1) Peel three inches of red backing from trim adhesive and affix to outer edge of flare at one end.
- (2) Press edge trim into place along edge of flare in one-foot increments, pulling red backing free as you continue to work your way around the flare. (fig.1)

• BOLT INSTALLATION

- (1) Place a 5/16 button head screw with a washer into each of the holes and attach to the flare using a nut placed on the inside. (fig 2)

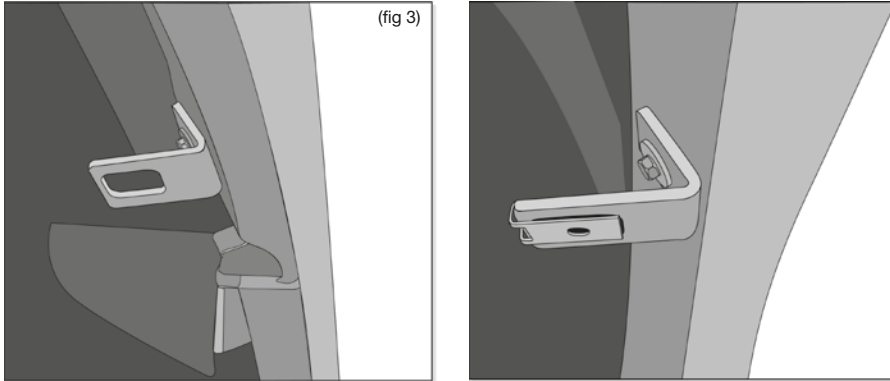


• FRONT FLARE INSTALLATION

- (1) Remove any factory flares if installed.
- (2) Test fit the flare to the truck noting the mounting locations on the inner fender well.
- (3) Remove the 5 factory 7/32" screws and two 9/32" screws. Save screws for reinstallation.



(4) Install an angle bracket at each of the three locations noted in (Fig 3 on pg 2) using the 7/32" factory screws removed in the previous step.



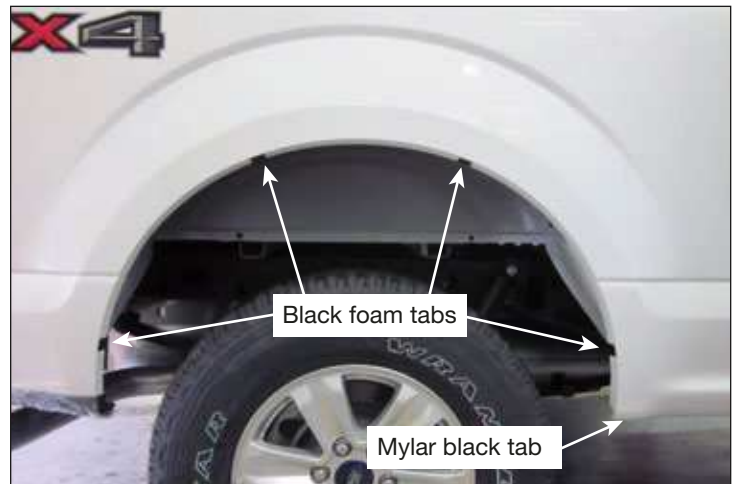
(5) Install one of the short U clips over each angle bracket as shown after the angle bracket is installed on to the truck.

(6) Place and hold the flare to the fender and install included long black screws into the three holes with clips.



(7) While still holding the flare to the fender install the remaining factory screws through the holes in the flare and into the factory mounting holes. Tighten all the screws.

• REAR FLARE INSTALLATION



(1) Remove the factory fastener from the rear of the wheel well. Clean the sheet metal and flange before installation.

(2) Test fit the flare to the truck and using a grease pencil mark the five flare hole locations.

(3) Install a black foam tab at each of the four upper marked locations by wrapping the tab around the wheel lip.

(4) Install a long U clip over each of the four black foam tabs as shown.



- (5) Install a mylar tab at the lower front of the rear wheel well marked in step 2.
- (6) Install one of the included S clips over the mylar tab installed at the lower front of the rear wheel well.
- (7) Hold the flare to the fender and start the supplied long black screws into each of the 4 topmost mounting holes in the flare and into the long U clips. Start a short black screw through the mounting hole and into the S clip installed in the previous step. Tighten the five screws.
- (8) Install the included black nylon push pin into the flare and through the factory hole at the rear of the wheel well.

