

IMPORTANT: READ BEFORE INSTALLATION

- STEP 1:** • **CAUTION** - BEFORE DRIVING, ENSURE THE FENDER FLARE IS PROPERLY SECURED TO THE VEHICLE.
- DO NOT USE AUTOMATIC "BRUSH-STYLE" CAR WASHES.
 - DO NOT USE CLEANING SOLVENTS OF ANY KIND.
 - PERIODICALLY CHECK ALL COMPONENTS FOR TIGHTNESS.

STEP 2: CUSTOM PAINT JOB (OPTIONAL)

PLEASE TEST FIT ALL THE FLARES FIRST TO ENSURE YOU HAVE THE CORRECT FLARES FOR YOUR VEHICLE. WE ARE NOT RESPONSIBLE FOR ANY COSTS YOU MAY INCUR IF YOU DID NOT CONFIRM THE FLARES BEFORE HAVING IT PAINTED. WE RECOMMEND HIRING PROFESSIONALS TO CUSTOM PAINT THE PRODUCTS. IT IS ALSO IDEAL TO HAVE THE PAINTING DONE PRIOR TO THE INSTALLATION TO ELIMINATE ANY OVER-SPRAYING ISSUES.

STEP 3: REMOVE EXISTING FENDER FLARES (SKIP THIS STEP IF YOU DON'T HAVE EXISTING FENDER FLARES.)

REMOVE ALL THE SCREWS AND FASTENERS CURRENTLY HOLDING THE EXISTING FLARE TO THE VEHICLE. WRITE DOWN AND SAVE ALL THE SCREWS YOU HAVE REMOVED FOR RE-USE WITH THE LUND FENDER FLARES. IF CERTAIN AREAS OF THE EXISTING FLARES ARE HELD ON WITH DOUBLE SIDED TAPE, YOU WILL HAVE TO PRY YOUR EXISTING FLARE OFF. PLEASE DO SO CAREFULLY TO AVOID DAMAGE TO YOUR VEHICLE BODY.

STEP 4: TEST FITTING

HOLD EACH AND EVERY FLARE UP TO THE FENDER. MAKE SURE YOU ALIGN THE FLARE TO THE CONTOUR OF THE BODY, AND THE MOUNTING HOLES LINEUP TO THE EXISTING MOUNTING HOLES ON THE INNER FENDER LIP (IF APPLICABLE). DON'T WORRY IF NOT ALL THE HOLES LINE UP, AS SOME HOLES ARE MEANT TO BE USED WITH DIFFERENT INSTALLATION HARDWARE THAT IS PROVIDED. THE FLARES MAY NOT BE SITTING FLUSH AT THIS TIME, OUR FLARES ARE DESIGNED TO FLEX INTO THE BODYLINE WHEN YOU ACTUALLY INSTALL THEM USING THE PROVIDED AND EXISTING HARDWARE. AT ANY TIME, DO NOT DRILL OR MODIFY THE FENDER FLARE IN ANYWAY, AS YOU WILL VOID YOUR WARRANTY.

STEP 5: REMOVE OTHER EXISTING PARTS.

SOME VEHICLES MAY REQUIRE THE REMOVAL OF EXISTING PARTS THAT WILL INTERFERE WITH THE INSTALLATION. COMMON ITEM WOULD BE MUD FLAPS; HOWEVER BY USING FENDER FLARES, THEY ACT AS ANOTHER FORM OF MUD DEFLECTOR. IF YOU ARE NOT CONFIDENT IN DOING SO, THIS WILL BE A GOOD TIME TO TAKE YOUR VEHICLE TO A PROFESSIONAL FOR THE INSTALLATION. SAVE EXISTING SCREWS AND FASTENERS FROM THE VEHICLE.

STEP 6: CLEANING THE VEHICLE.

MAKE SURE TO WASH YOUR VEHICLE, ESPECIALLY THE AREA THE FENDER FLARES WILL BE MOUNTED TO INCLUDING THE INNER FENDER LIP. ANY DIRT OR DEBRIS THAT HAS NOT BEEN CLEANED OR REMOVED CAN POTENTIALLY CAUSE THE IMPROPER FITMENT OF THE FENDER FLARE. IF YOU ARE COVERING EXISTING RUST, WE RECOMMEND SANDING DOWN THE RUST AND PRIMER OVER TO PREVENT FURTHER DETERIORATION OF THE METAL IN THE FENDER. MAKE SURE THE VEHICLE IS DRY BEFORE THE INSTALLATION. THE FENDER FLARES COME READY TO BE INSTALLED, HOWEVER IF YOU NEED TO CLEAN THEM, PLEASE USE A MILD DETERGENT TO WASH AND THEN DRY COMPLETELY.

STEP 7: FOR RUFF RIDERZ STYLE ONLY (SKIP IF YOU HAVE ORIGINAL OR TRAIL RIDERZ)

INSTALL THE RIVET SCREWS AND NUTS TO EACH OF THE RIVET HOLES ON THE FLARE. OUR RIVETS ARE DESIGNED TO SCREW ON TO THE FENDER FLARES ONLY, AND THEY SHOULDN'T BE TOUCHING THE VEHICLE BODY AT ALL. USING HAND TOOLS, TIGHTEN NUTS UNTIL FASTENER IS SNUG. DO NOT OVERTIGHTEN AS THIS MAY DAMAGE THE FENDER FLARE.

STEP 8: INSTALLATION OF THE RUBBER SEAL

BEFORE YOU START CUTTING ANY RUBBER SEAL, PLEASE STUDY THE DIAGRAM. DO NOT USE THE RUBBER SEAL IN ANY OTHER AREAS OTHER THAN INDICATED; OTHERWISE YOU WILL END UP WITH A SHORTAGE OF RUBBER SEAL ON YOUR LAST FLARE. START THE INSTALLATION OF THE RUBBER SEAL AS INDICATED IN THE DIAGRAM. THEN CUT THE RUBBER SEAL WITH A RAZOR. FOLLOW THE SAME INSTRUCTION FOR THE REMAINING FLARES.

*EACH ROLL OF THE RUBBER SEAL PROVIDED IS LONG ENOUGH TO COMPLETE THE 4 FENDER FLARES AND WITH EXTRA TO SPARE, HOWEVER WE ARE NOT RESPONSIBLE FOR THE IMPROPER USE OF THE RUBBER SEAL. CONTACT STAMPEDE TO PURCHASE ADDITIONAL ROLLS OF RUBBER SEAL.

KIT CONTAINS:

- 2- FRONT FENDER FLARES
- 2- REAR FENDER FLARES
- RUBBER SEAL
- 10- U-CLIPS
- 2- DACROMET INNER CLIP
- 2- DACROMET OUTER CLIP
- 4- OFFSET LEVER CLIP
- 4- ANGLED OFFSET LEVER CLIP
- 2- PROTECTIVE TAB
- 2- SELF TAPPING SCREW
- 34- RIVET AND NYLON NUT*

TOOLS REQUIRED:

- RAZOR BLADE
- HEX KEY 4.0* AND 4.5*
- SOCKET WRENCH
- TORX HEAD SCREWDRIVER

*Only applies to the
"Ruff Riderz" style flares

STEP 9: INSTALLATION OF FENDER FLARES

- START WITH ANY FENDER FLARE YOU LIKE. IF PARTS HAVE PROTECTIVE FILM APPLIED, PLEASE REMOVE IT NOW. FIRST, HOLDING THE FLARE AGAINST THE FENDER. MAKE SURE THAT ALL THE BODY LINE IS LINED UP, AND INSERT THE FIRST MOUNTING HARDWARE TOWARDS THE MIDDLE OF THE FLARE. THAT WAY IT WILL HOLD UP THE FLARE.
- NEXT, YOU WILL CONTINUE THE INSTALLATION OF ALL THE REMAINING HARDWARE FROM THE MIDDLE OUTWARDS. BEFORE TIGHTENING ANY HARDWARE, MAKE SURE THE FLARE IS LINED UP CORRECTLY.

TIP#1: IT MAY BE A GOOD IDEA TO LINE UP ALL THE NECESSARY HARDWARE IN ORDER ON THE FLOOR NEXT TO THE WHEEL SO YOU WILL HAVE EASY ACCESS TO THEM, WHICH WILL HELP AVOID ANY CONFUSION AND MISTAKES.

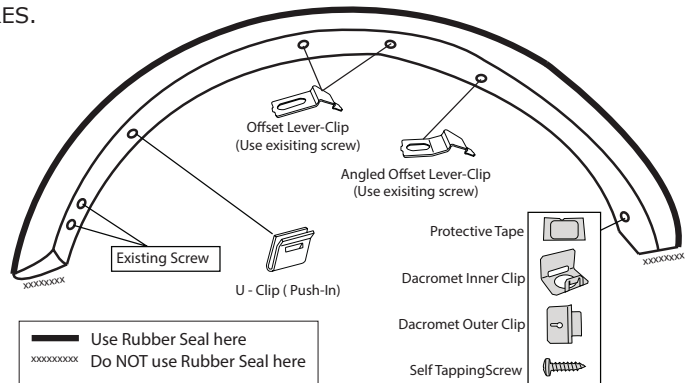
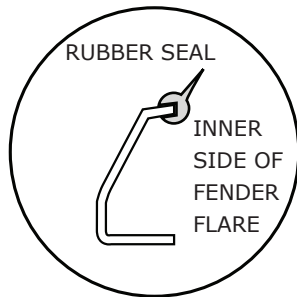
TIP#2: PUSH IN ON FLARE WHILE TIGHTENING HARDWARE.

- FINALLY, YOU WILL TIGHTEN THE HARDWARE FASTENERS IF NEEDED. IF IT'S A CLIP TYPE, MAKE SURE THE CLIPS ARE CLIPPED INTO PLACE. (REFER TO THE DIAGRAM FOR CORRECT WAY TO MOUNT THE HARDWARE)

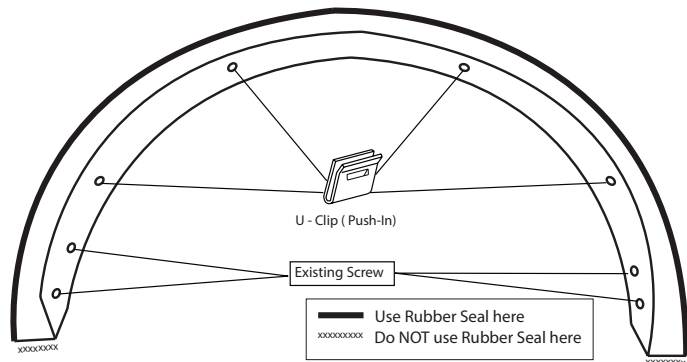
- NOW YOU CAN TRY TO USE YOUR HAND AND LIGHTLY PRY ON THE FLARE AT THE MOUNTING LOCATION TO SEE IF ANY HARDWARE IS LOOSE.

- REPEAT THE SAME STEPS FOR REST OF THE FLARES.

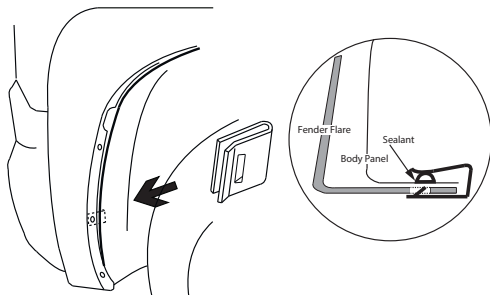
FRONT FLARE



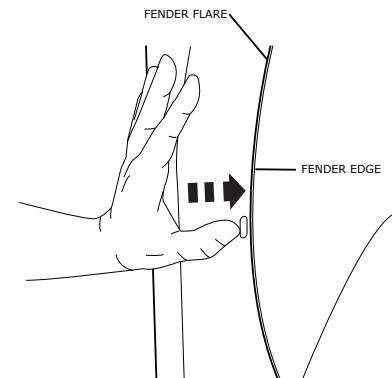
REAR FLARE



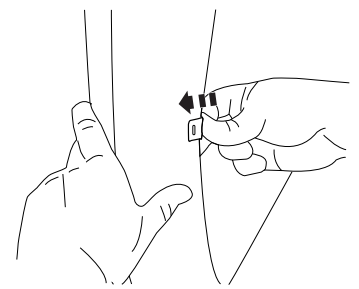
U-CLIP INSTALLATION



DUE TO BUILDING VARIATIONS IN TRUCKS, IT MAY BE NECESSARY TO REMOVE SOME SEALANT FROM INNER LIP OF FENDER TO ALLOW INSTALLATION ON U-CLIPS.

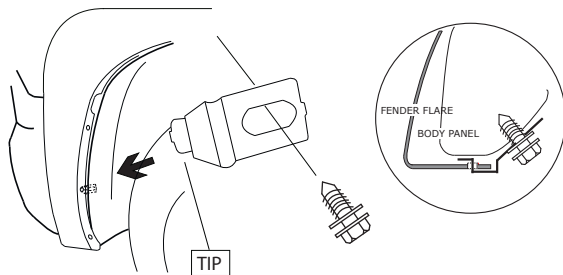


PRESS FENDER FLARE EDGE SO THAT IT IS FLUSH WITH FENDER EDGE.



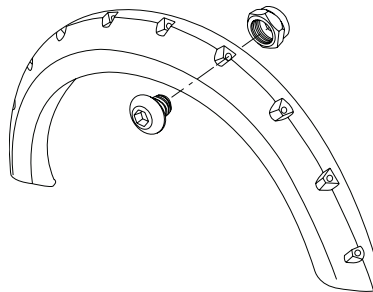
PRESS U-CLIP IN PLACE SO THAT IT ENCOMPASSES BOTH EDGE OF FENDER FLARE AND EDGE OF FENDER.

OFFSET / ANGLED OFFSET LEVER CLIP INSTALLATION



LEVER CLIP WITH EXISTING SCREW

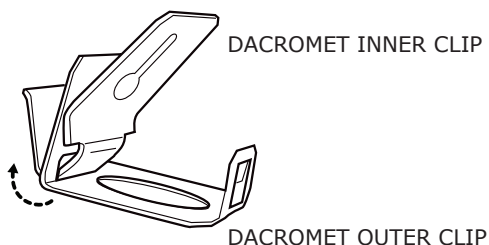
RIVET STYLE ONLY



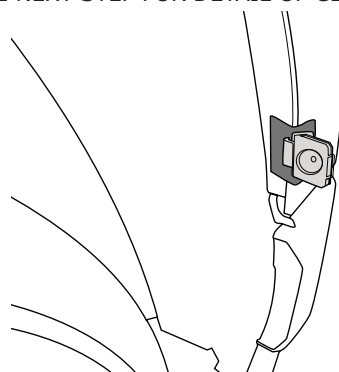
FOR RIVET STYLE ONLY

DACROMET INSTALLATION

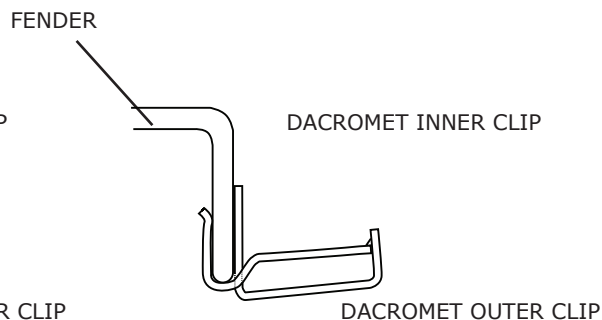
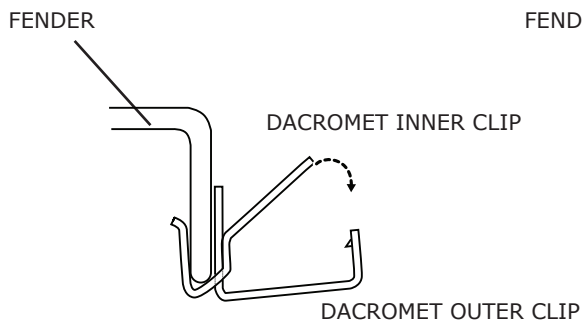
ASSEMBLE DACROMET INNER / OUTER CLIPS AS INDICATED. INSERT OUTER CLIP THROUGH SLOT IN INNER CLIP.



INSTALL PROTECTIVE TAB OVER LOCATION INDICATED AND INSTALL DACROMET CLIP ASSEMBLY IS INDICATED ON TOP OF THE TAB. (SEE NEXT STEP FOR DETAIL OF CLIP ATTACHMENT.)



PRESS DOWN ON INNER CLIP AS INDICATED UNTIL AN AUDIBLE "SNAP" IS HEARD. NOTE: THIS MAY REQUIRE PLIERS.



ANY DETERGENT YOU USE TO WASH YOUR VEHICLE IS SUFFICIENT TO CLEAN THE FLARES. DO NOT USE ANY HARSH ABRASIVE DETERGENTS.

PLEASE READ: DIRT AND DEBRIS CAN BECOME LODGED BETWEEN THE FENDER FLARES AND THE VEHICLE'S FENDERS, CAUSING SCRATCHING AND PAINT WEAR FROM VIBRATION. LUND INTERNATIONAL IS NOT RESPONSIBLE FOR ANY DAMAGE, AND THE INSTALLATION OF OUR FENDER FLARES IS DONE WITH THE BUYER'S UNDERSTANDING THAT THIS SCRATCHING AND PAINT WEAR MAY OCCUR.