



FUEL LINES FOR POWERCHARGER 250 & 420 MEGABLOWER P/N 93171 & 93172

INTRODUCTION

Holley Performance Products has written this manual for the installation of your new **Fuel Lines**. This manual contains all the information needed to install these lines. Please read all of these instructions. They contain valuable information that can save you time and money. It is our intent to provide the best possible products for our customer; products that perform properly and satisfy your expectations. Should you need information or parts assistance, please do not return the unit to the store without first contacting technical service at 1-270-781-9741, Monday through Friday, 7 a.m. to 5 p.m. Central Time. By using this number, you may obtain any information and/or parts assistance that you may require. Please have the part number on hand of the product you purchased when you call technical service.

These fuel lines are designed to work with Holley throttle linkage on the Powercharger 250 & 420 Megablower.

1. Assemble the fuel distribution block. Use the four small diameter #6 fittings with o-rings on them (spray all fittings with oil to prevent galling), install on the distribution block. Install #8 AN fitting with o-ring to the distribution block. Do not over tighten. Install 1/8" NPT plugs to the distribution block (these ports can also be used for a pressure tap for a gauge).
2. Assemble the four carburetor fittings to the carburetors bowls. Notes: A) The fuel block will be just under the rear carburetor and will be held in place by the fuel lines (see Figure 2). B) Spray all fittings with oil to prevent galling.
3. With #6 AN fittings pointing to the front and rear of the motor and the #8 AN inlet fitting facing away from the carburetor, install the shortest rear carburetor fuel line on the left side of the distribution block (lower left, see Figure 2) finger tight. Attach long rear carburetor line to the block finger tight.
4. Attach the front carburetor short fitting to the lower right side of the distribution block. Attach the long front carburetor-fitting finger tight.
5. Position the distribution block, so the fuel lines are not touching each other. Wrench tighten and check for leaks.

PARTS LIST

Qty.	Description
4	#6 AN with o-ring distribution block fitting
1	#8 AN with o-ring distribution block inlet fitting
4	#6 AN carburetor fittings with sealing washers
2	1/8" NPT pipe plugs
4	Stainless fuel lines: 2 front, 2 rear. (See Figure for identifying the fuel lines)

